



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M(TM) Marine Adhesive Sealant 5200 Black PN 06504, PN 05205

Product Identification Numbers

60-4100-0948-8, 60-4400-9508-5, 60-9801-0935-3, 62-5233-5236-7

1.2. Recommended use and restrictions on use

Recommended use

Adhesive Sealant for Marine Applications, Sealant

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division Marine & Specialty Vehicle
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Acute Toxicity (inhalation): Category 4.

Respiratory Sensitizer: Category 1A.

Skin Sensitizer: Category 1A.

Carcinogenicity: Category 1B.

2.2. Label elements

Signal word

Danger

Symbols

Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 May cause an allergic skin reaction.
 Harmful if inhaled.
 May cause cancer.

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Avoid breathing dust/fume/gas/mist/vapors/spray.
 Use only outdoors or in a well-ventilated area.
 In case of inadequate ventilation wear respiratory protection.
 Wear protective gloves.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Wash contaminated clothing before reuse.
 IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Hazards not otherwise classified

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

1% of the mixture consists of ingredients of unknown acute dermal toxicity.
 3% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Urethane Prepolymer	68611-34-7	40 - 70 Trade Secret *
Limestone	1317-65-3	10 - 30 Trade Secret *
Carbon Black	1333-86-4	5 - 10 Trade Secret *
Diethylene Glycol Monoethyl Ether Acetate	112-15-2	1 - 5 Trade Secret *
Fumed Silica	112945-52-5	1 - 5 Trade Secret *
Alkyl Isocyanate Silane	85702-90-5	0.5 - 1.5 Trade Secret *
Toluene Diisocyanate	26471-62-5	< 0.5 Trade Secret *

Heptane	142-82-5	< 0.3 Trade Secret *
(Gamma-mercaptopropyl)trimethoxysilane	4420-74-0	< 0.2 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Material will not burn. Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Isocyanates
Carbon monoxide
Carbon dioxide
Hydrogen Cyanide
Irritant Vapors or Gases
Oxides of Nitrogen

Condition

During Combustion
During Combustion
During Combustion
During Combustion
During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
SILICA, AMORPHOUS	112945-52-5	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
Limestone	1317-65-3	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Carbon Black	1333-86-4	OSHA	TWA:3.5 mg/m3	
Carbon Black	1333-86-4	ACGIH	TWA(inhalable fraction):3 mg/m3	A3: Confirmed animal carcin.
Carbon Black	1333-86-4	CMRG	TWA:0.5 mg/m3	
Heptane	142-82-5	OSHA	TWA:2000 mg/m3(500 ppm)	
Heptane	142-82-5	ACGIH	TWA:400 ppm;STEL:500 ppm	
Toluene Diisocyanate	26471-62-5	ACGIH	TWA:0.005 ppm;STEL:0.02 ppm	A4: Not class. as human carcin, Sensitizer
FREE ISOCYANATES	26471-62-5	Manufacturer determined	TWA:0.005 ppm;STEL:0.02 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines
OSHA : United States Department of Labor - Occupational Safety and Health Administration
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber
Fluoroelastomer

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Paste
Odor, Color, Grade:	Black
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	No flash point
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>Not Applicable</i>

Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	1.3 g/cm ³
Specific Gravity	1.3 [Ref Std: WATER=1]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	100,000 - 500,000 centipoise
Hazardous Air Pollutants	0.2 % weight [Test Method: Calculated]
Volatile Organic Compounds	2.9 % weight [Test Method: tested per EPA method 24]
VOC Less H ₂ O & Exempt Solvents	40 g/l [Test Method: tested per EPA method 24]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

Amines

Alcohols

Water

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Harmful if inhaled.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	C.A.S. No.	Class Description	Regulation
Carbon Black	1333-86-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Toluene Diisocyanate	26471-62-5	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
Toluene Diisocyanate	26471-62-5	Anticipated human carcinogen	National Toxicology Program Carcinogens

Additional Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE 10 - 20 mg/l
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3.0 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg
Carbon Black	Dermal	Rabbit	LD50 > 3,000 mg/kg
Carbon Black	Ingestion	Rat	LD50 > 8,000 mg/kg
Fumed Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Fumed Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Fumed Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Diethylene Glycol Monoethyl Ether Acetate	Dermal	Rabbit	LD50 15,000 mg/kg
Diethylene Glycol Monoethyl Ether Acetate	Ingestion	Rat	LD50 11,000 mg/kg
Toluene Diisocyanate	Inhalation-Vapor (4 hours)	Mouse	LC50 0.12 mg/l
Toluene Diisocyanate	Dermal	Rabbit	LD50 > 9,400 mg/kg
Toluene Diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.35 mg/l
Toluene Diisocyanate	Ingestion	Rat	LD50 > 5,000 mg/kg

Heptane	Dermal	Rabbit	LD50 3,000 mg/kg
Heptane	Inhalation-Vapor (4 hours)	Rat	LC50 103 mg/l
Heptane	Ingestion	Rat	LD50 > 15,000 mg/kg
(Gamma-mercaptopropyl)trimethoxysilane	Dermal	Rabbit	LD50 2,270 mg/kg
(Gamma-mercaptopropyl)trimethoxysilane	Ingestion	Rat	LD50 770 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Fumed Silica	Rabbit	No significant irritation
Diethylene Glycol Monoethyl Ether Acetate	Human and animal	Minimal irritation
Toluene Diisocyanate	Rabbit	Irritant
Heptane	Human	Mild irritant

Serious Eye Damage/Irritation

Name	Species	Value
Limestone	Rabbit	No significant irritation
Carbon Black	Rabbit	No significant irritation
Fumed Silica	Rabbit	No significant irritation
Diethylene Glycol Monoethyl Ether Acetate	Rabbit	Mild irritant
Toluene Diisocyanate	Rabbit	Corrosive
Heptane		Moderate irritant

Skin Sensitization

Name	Species	Value
Fumed Silica	Human and animal	Not sensitizing
Diethylene Glycol Monoethyl Ether Acetate	Human and animal	Not sensitizing
Toluene Diisocyanate	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value
Toluene Diisocyanate	Human	Sensitizing

Germ Cell Mutagenicity

Name	Route	Value
Carbon Black	In Vitro	Not mutagenic
Carbon Black	In vivo	Some positive data exist, but the data are not sufficient for classification
Fumed Silica	In Vitro	Not mutagenic
Diethylene Glycol Monoethyl Ether Acetate	In Vitro	Not mutagenic
Toluene Diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Heptane	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Carbon Black	Dermal	Mouse	Not carcinogenic
Carbon Black	Ingestion	Mouse	Not carcinogenic
Carbon Black	Inhalation	Rat	Carcinogenic
Fumed Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene Diisocyanate	Inhalation	Human	Not carcinogenic

		and animal	
Toluene Diisocyanate	Ingestion	Multiple animal species	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Limestone	Ingestion	Not toxic to development	Rat	NOAEL 625 mg/kg/day	prematuring & during gestation
Fumed Silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Fumed Silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Fumed Silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Toluene Diisocyanate	Inhalation	Not toxic to female reproduction	Rat	NOAEL .002 mg/l	2 generation
Toluene Diisocyanate	Inhalation	Not toxic to male reproduction	Rat	NOAEL .002 mg/l	2 generation
Toluene Diisocyanate	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL .004 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.812 mg/l	90 minutes
Diethylene Glycol Monoethyl Ether Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	not applicable
Diethylene Glycol Monoethyl Ether Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not applicable
Toluene Diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Heptane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Heptane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Heptane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Limestone	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Carbon Black	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Fumed Silica	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
Diethylene Glycol Monoethyl Ether Acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for	Rat	NOAEL 0.48 mg/l	2 weeks

			classification			
Diethylene Glycol Monoethyl Ether Acetate	Inhalation	liver immune system kidney and/or bladder	All data are negative	Rat	NOAEL 0.48 mg/l	2 weeks
Toluene Diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL .000006 mg/l	occupational exposure
Heptane	Inhalation	liver nervous system kidney and/or bladder	All data are negative	Rat	NOAEL 12 mg/l	26 weeks

Aspiration Hazard

Name	Value
Heptane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Diethylene Glycol Monoethyl Ether Acetate (GLYCOL ETHERS)	112-15-2	1 - 5
Toluene Diisocyanate	26471-62-5	< 0.5
Toluene Diisocyanate (Benzene, 1,3-diisocyanatomethyl-)	26471-62-5	< 0.5

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Toluene Diisocyanate	26471-62-5	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause cancer.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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